

Date: Monday, 11/19/2007 3:49:30 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	WEARSHOE	
Job Number	35897				
Estimate Number	10611				
P.O. Number	N/A		Part Number	D265611	
This Issue	11/19/2007	S.O. No.	Drawing Number	D2656 REV D	
Prsht Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	Drawing Revision	D	
Previous Run	32818		Máterial	N/A	
Written By			Due Date	11/30/2007	Qty: 12 Um: Each
Checked & Approved By	<u>HD 07.11.19</u>				
Comment	Est: D 02.10.24 Re-format KJ est rev E 07.06.06 waterjet EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S20GA	1010/1025/A21/6aA SHEET X61 = 9.35
		Comment: Qty.: 0.8500 sf(s)/Unit Total : 10.2000 sf(s) 12.75 1010/1025/A21/6aA SHEET 106069 1B 07-12-S 104181 x 2 1.7 104221 x 2 1.7
2.0	WATER JET	FLOW WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2656 Dwg Rev: D 1B 07-12-S Prog Rev: D 2-Deburr if necessary 1B 07-12-S
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 1B 07-12-S
4.0	QC8	SECOND CHECK Comment: SECOND CHECK
5.0	BRAKE NC	NC BRAKE Comment: NC BRAKE 1-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326 2-Form joggle as per Dwg D2656 using Jig DT8158Identify as D2656-11 80 07/12/11 , 8B 07/12/12

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/10/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/19/2007 3:49:30 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 35897

Part Number: D265611

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



coated

✓ 07/12/12 X15

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



M10S642



15X

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-f 07/12/12

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HL



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07-12-13

X15

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: F-14

el

07-12-13

X15

10.0 QC21

FINAL INSPECTION/W/O RELEASE



15

Comment: FINAL INSPECTION/W/O RELEASE

07/12/13

Job Completion



✓ 2007/12/13

U

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

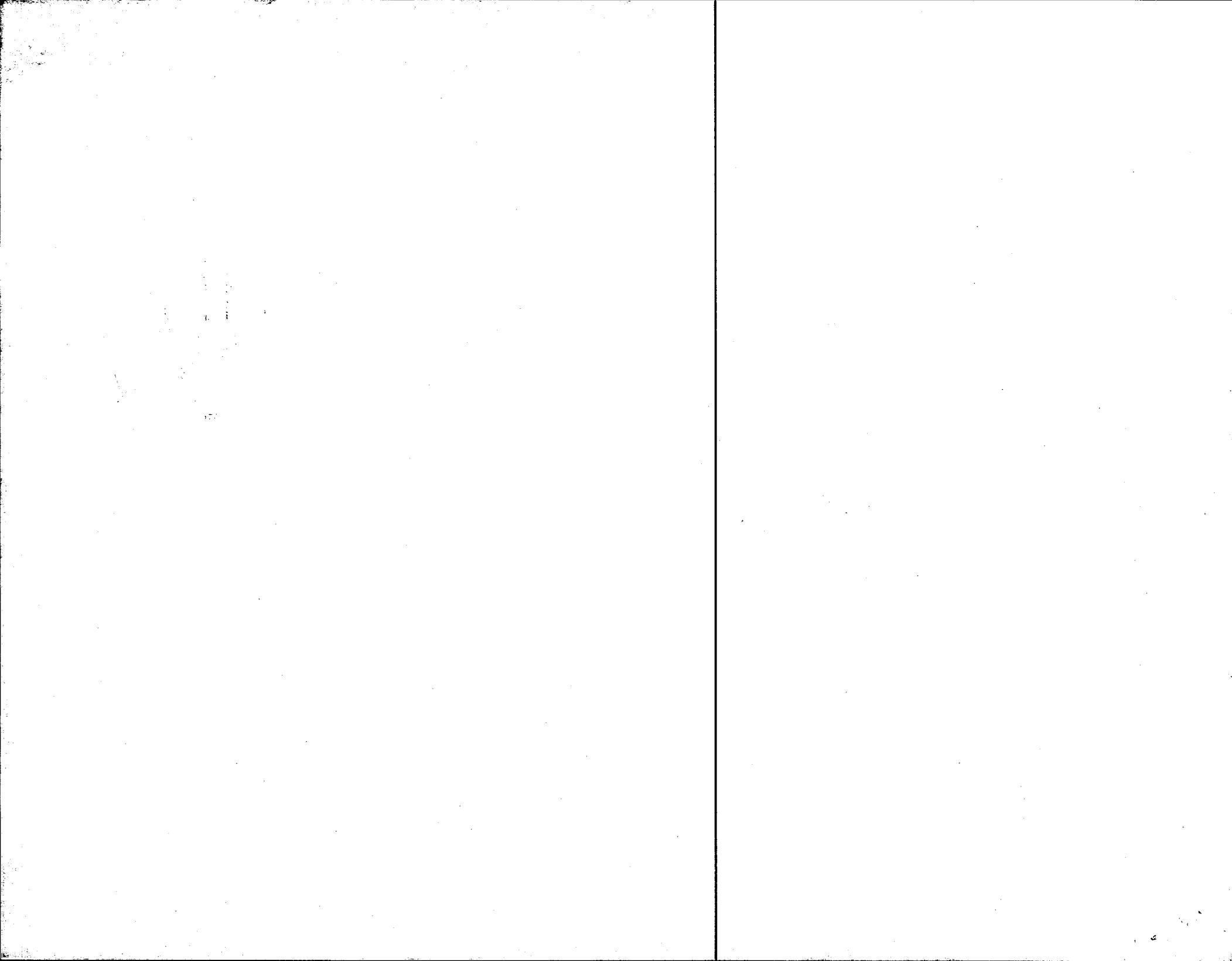
DART AEROSPACE LTD	Work Order:	35897
Description: Wearshoe	Part Number:	D2656-11
Inspection Dwg: D2656	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>SB</u>	Audited by:	<u>S.</u>	Prototype Approval:	N/A
Date:	01-12-5	Date:	<u>1/12/05</u>	Date:	N/A

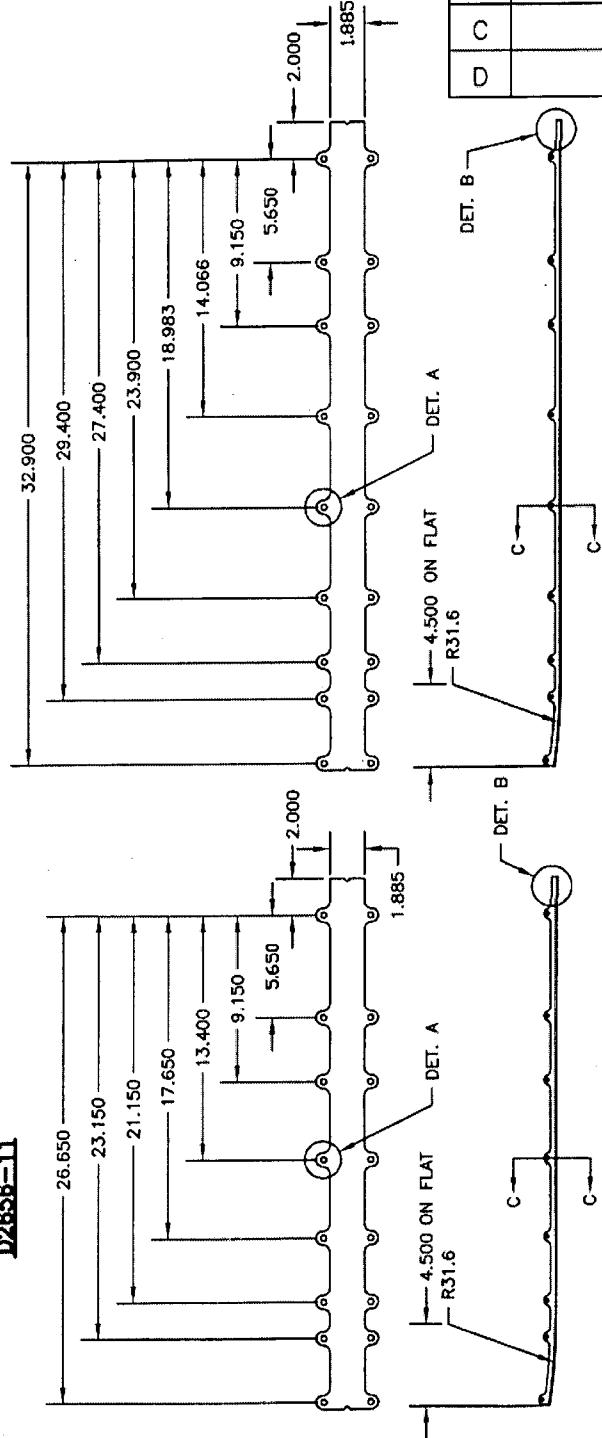
Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	BZ



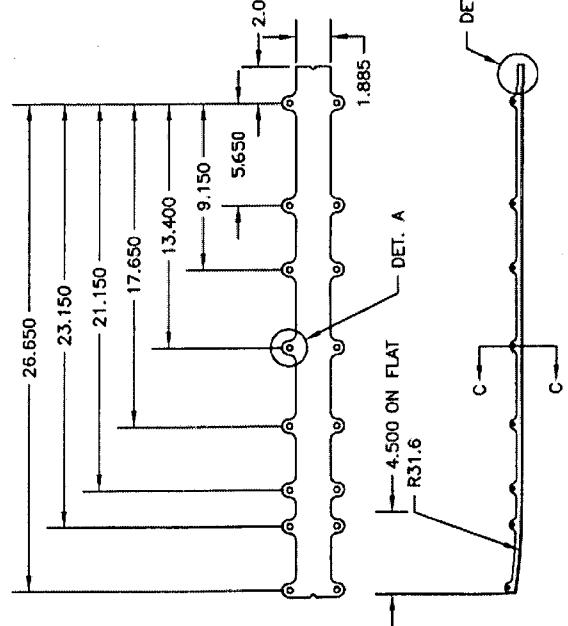


DESIGN CHECKED	DS <i>[Signature]</i>	DRAWN BY APPROVED	CP <i>[Signature]</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
				DRAWING NO. D2656
DATE	05.08.17	TITLE	WEARSHOE	REV. D SHEET 1 OF 4 SCALE 1:10

D2656-13

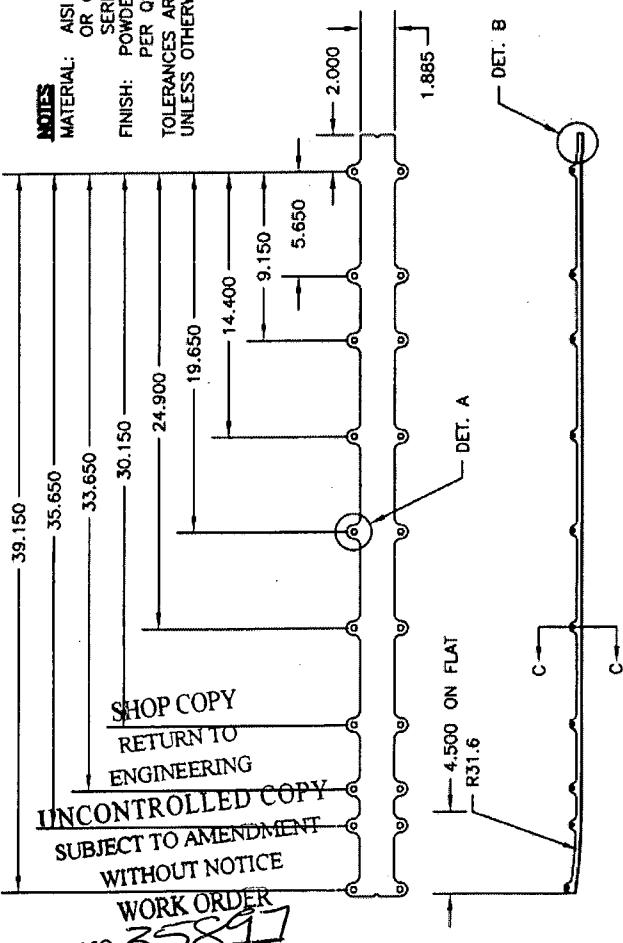


D2656-11



NOTES
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008
 OR CSA G40-21, 38W/44W/50W/60W/70W
 SERIES STEEL, 20 GAUGE (0.040 THICK)
 FINISH: POWDER COAT GREY SANTEX (#3.5.6)
 PER QSI 005 4.3
 TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED

D2656-15



WORK ORDER
NO. 35891

RELEASED
05.09.08 *[Signature]*

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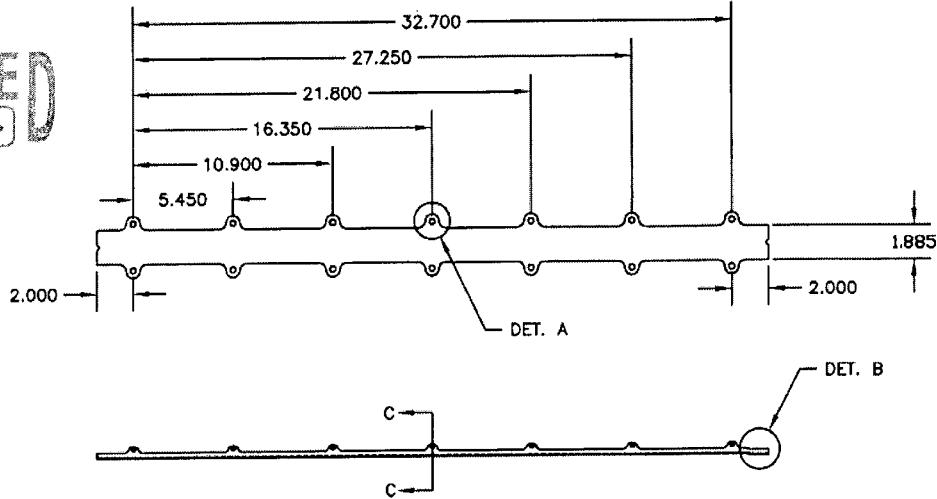
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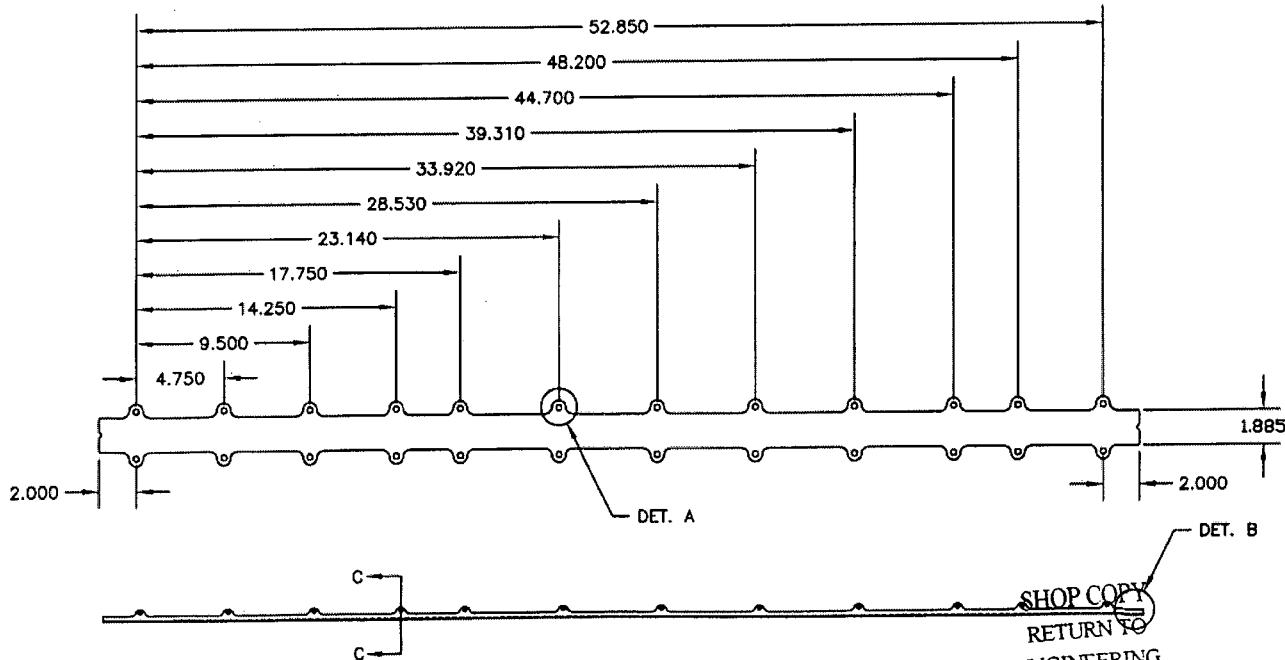
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2656
DATE 05.08.17	TITLE WEARSHOE	REV. D SHEET 2 OF 4 SCALE 1:10

D2656-21

RELEASED
05.09.06 *[Signature]*



D2656-23



NOTES

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)

FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3

TOLERANCES ARE PER DART QSI 018
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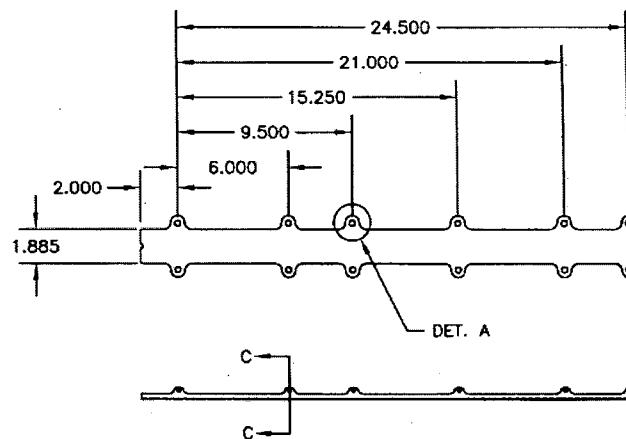
WORK ORDER

NO. *35897*

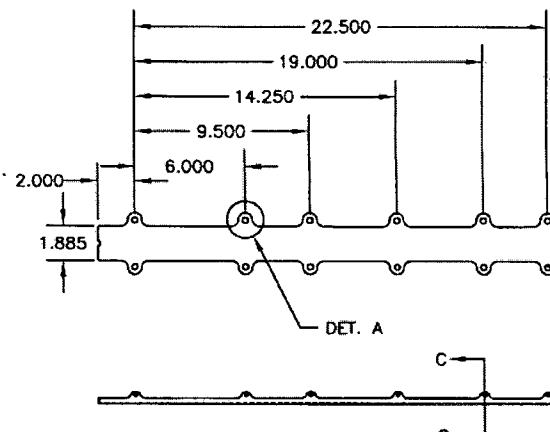
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DATE	05.08.17	TITLE	D2656	PORT HADLOCK, WA
		REV. D		SHEET 3 OF 4
		SCALE	1:10	

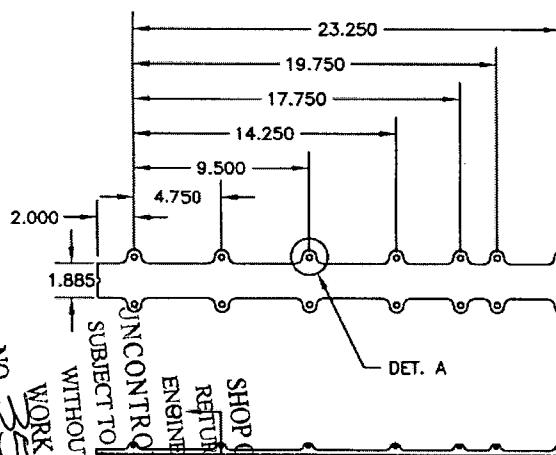
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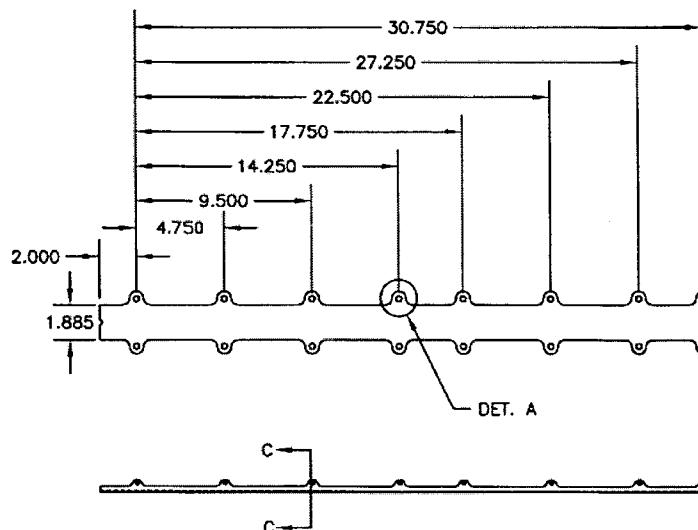
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D2656-35



D2656-37



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NOTES

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SERIES STEEL, 20 GAUGE (0.040 THICK)

FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3

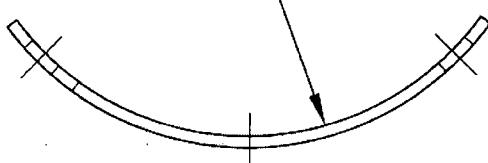
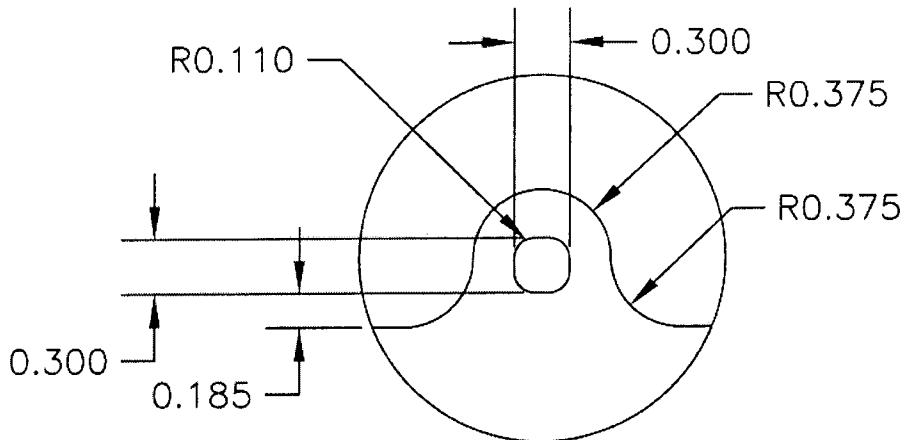
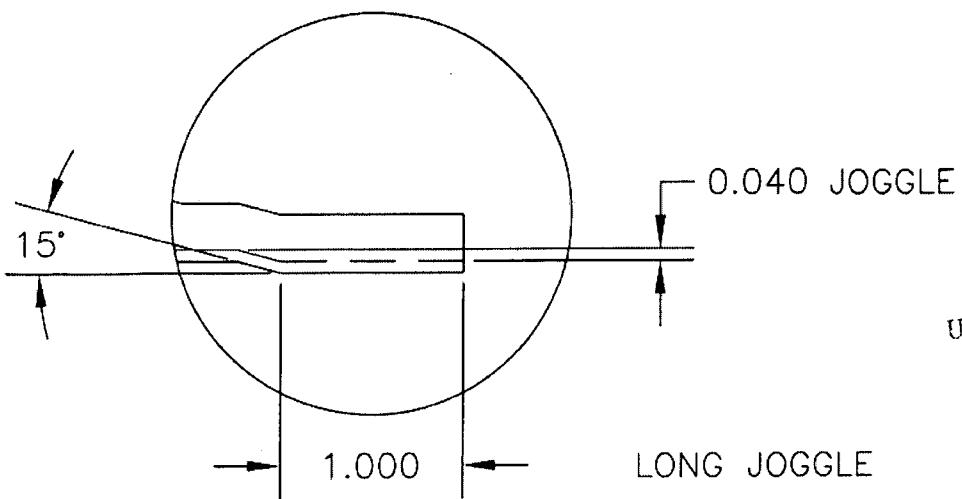
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DART

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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2656	REV. D SHEET 4 OF 4
DATE 05.08.17		TITLE WEARSHOE	SCALE 1:10

SECTION C-C

R1.62

**RELEASED**
05.09.06 #DETAIL ADETAIL B

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